

## PHYSICAL CONDITIONS AND SAFE WORK PRACTICES CHECKLIST – MILLS

Standard		Legislative Reference	Hazard A,B,C	Comments
<b>GENERAL WORK AREA</b>				
1.	To have floors free of obstructions, hazards, and debris.	11		
2.	To have aisles, passageways and guardrails that meet RIE requirements.	13, 14		
3.	To have platforms meet RIE requirements.	19		
4.	To have ladders in safe condition and used properly.	18, 19, 73		
5.	To have stairs in safe condition with handrails.	17, 19		
6.	To have doors and exits meet RIE requirements.	16, 120		
7.	To have walls and roofs meet RIE requirements.	OHSA 15, 25 (i)(e)		
8.	To have roadways and yards maintained to meet RIE requirements.	45 (b)(i)		
<b>FACILITIES</b>				
9.	To have adequate ventilation to meet RIE requirements.	127, 128		
10.	To have adequate lighting to meet RIE requirements.	21		
11.	To have adequate provisions in place to address noise exposure.	139		
12.	To have adequate provisions in place to address air quality.	CEBCA		
<b>MATERIALS</b>				
13.	To have stacking and storage of materials meet RIE requirements.	45 - 48		
14.	To have chemicals and fuels handled/stored to meet RIE requirements.	22, 23		
15.	Compressed gas cylinders labeled, stored, handled, and transported safely.	49, 66		
16.	To have waste removal provisions in place which meet RIE requirements.	26, 126		
17.	To have hand and portable tools meet RIE requirements.	39, 43, 44		
18.	Stationary and mobile equipment must be in safe working condition and operated safely.	24-26, 29, 30, 34		
19.	Lifting/hoisting devices must be in safe condition, inspected and certified on an annual basis. (proof of last certification on each unit must be visible)	51		
20.	To have grinders meet RIE requirements, including having all guards and handles secured in place.	29, 30		
21.	To have conveyors meet RIE requirements.	33, 34		

22.	To have hydraulic power systems maintained in safe operating condition.			
23.	To have compressed air systems used and maintained in safe condition.	66		
<b>GENERAL WORK AREA</b>				
24.	To have electrical power systems meet RIE requirements.	40		
25.	To have all valves and mechanical equipment meet RIE requirements. This includes outdoor spaces which must be free of hazards and have all used oil contained appropriately.	62		
<b>HAZARD CONTROLS</b>				
26.	To have lockout systems meet RIE requirements, including having procedures in place and available at the job site.	42, 74-76		
27.	To have flammable liquids used, labeled and stored properly.	22, 23, 61		
28.	To have an inventory of hazardous products (WHMIS)	OHSA 38		
29.	To have WHMIS labels and current SDS' in the workplace.	OHSA 37		
<b>EMERGENCY SYSTEMS</b>				
30.	To have emergency instructions, labelled 'In Case of Emergency' that meet RIE requirements.	122, 123		
31.	To have fire protection (hoses, extinguishers, etc.) as required, inspected monthly.	FCR		
32.	To have first aid kits/stations which meet FAR requirements, inspected quarterly.	FAR		
33.	To have eye wash facilities, showers, antidotes, flushing fluids or washes, as required	124, 125		
34.	To have emergency rescue procedures and equipment in place.	69, 70		
<b>PERSONAL PROTECTIVE EQUIPMENT COMPLIANCE</b>				
35.	To have eye protection worn as required.	81		
36.	To have hearing protection worn as required.	139		
37.	To have head protection worn as required.	80		
38.	To have hand protection worn as required.	84		
39.	To have foot protection worn as required.	82		
40.	To have leg protection worn as required.	84		
41.	To have other PPE (aprons, light curtain, fall protection, etc.) worn as required.			
<b>OTHER</b>				
42.	To have ergonomic controls in place to reduce MSD risk during material handling or machine operation.	45		
43.	To have maintenance and repairs conducted safely.	72-78		

**RESOURCES**

Ontario Health & Safety Act



Regulation 851 for Industrial Establishments



Ontario e-laws

