

## MINEUJACE CONSULTING

Using data to solve problems

### **Barrick Gold North Mara Barrick Gold** Tanzania **North Mara** Tanzania Barrick Gold Kibali DRC Caledonia Mining Zimbabwe

Harmony Gold
Sibanye-Stillwater
Gold Fields
Northam Platinum
Anglo Platinum
Village Main Reef
Samancor Chrome
Impala Platinum
PAR
Petra Diamonds
Ekapa



#### OUR FOOTPRINT





#### OUR FOOTPRINT





#### OUR FOOTPRINT





**Daily Users** 

6236

**Projects** 

89

**Team Members** 

108

**Countries** 

6

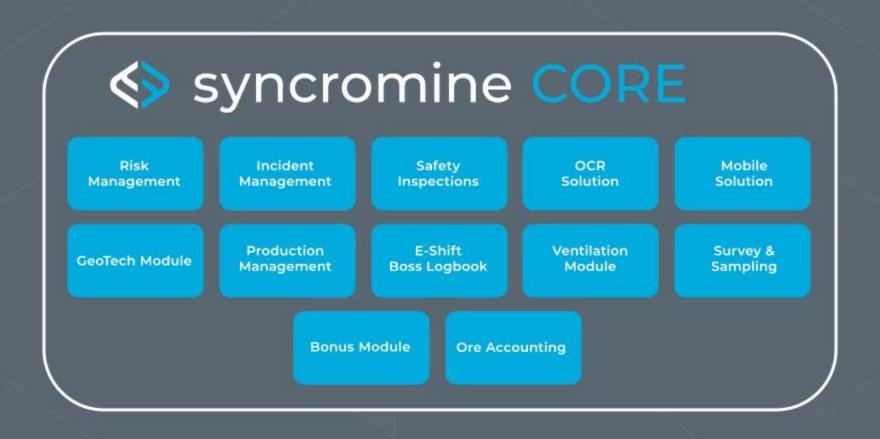
and counting...



## syncromine CORE







INT. LAYER 3rd Party Reporting Data Interface to and from External Sources

Dashboard and Reporting Services





# RISK MANAGEMENT MODULE



#### Where are our current Hazard Risk Registers?



De-centrally Associated

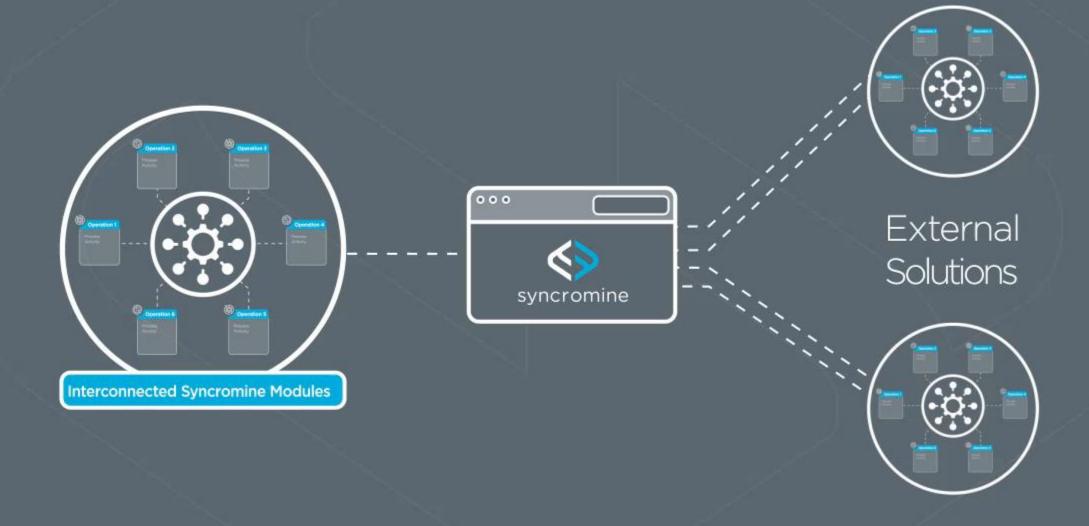


#### Where are our current Hazard Risk Registers?

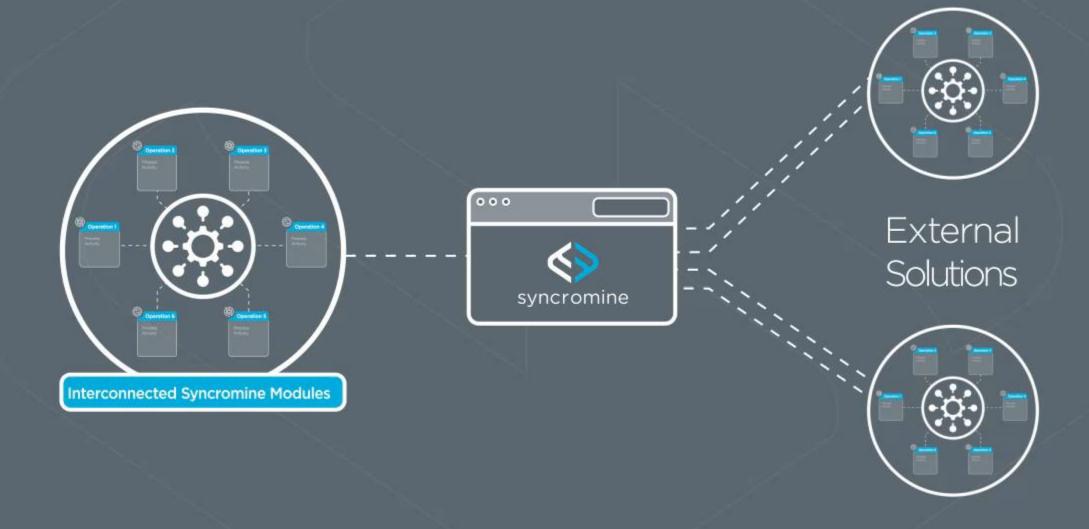


De-centrally Associated

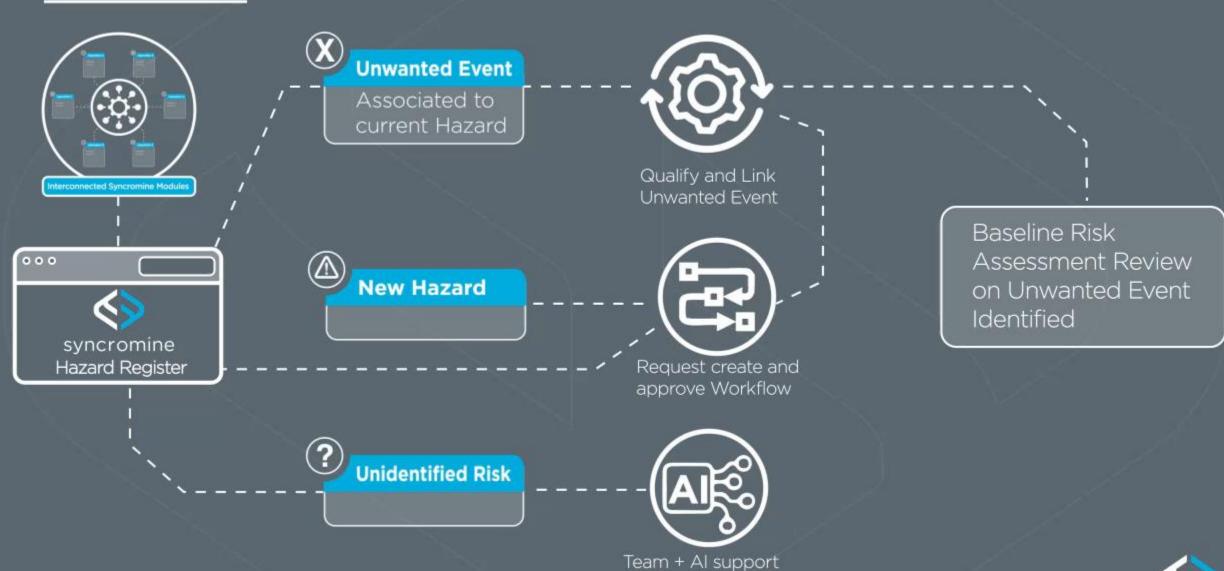






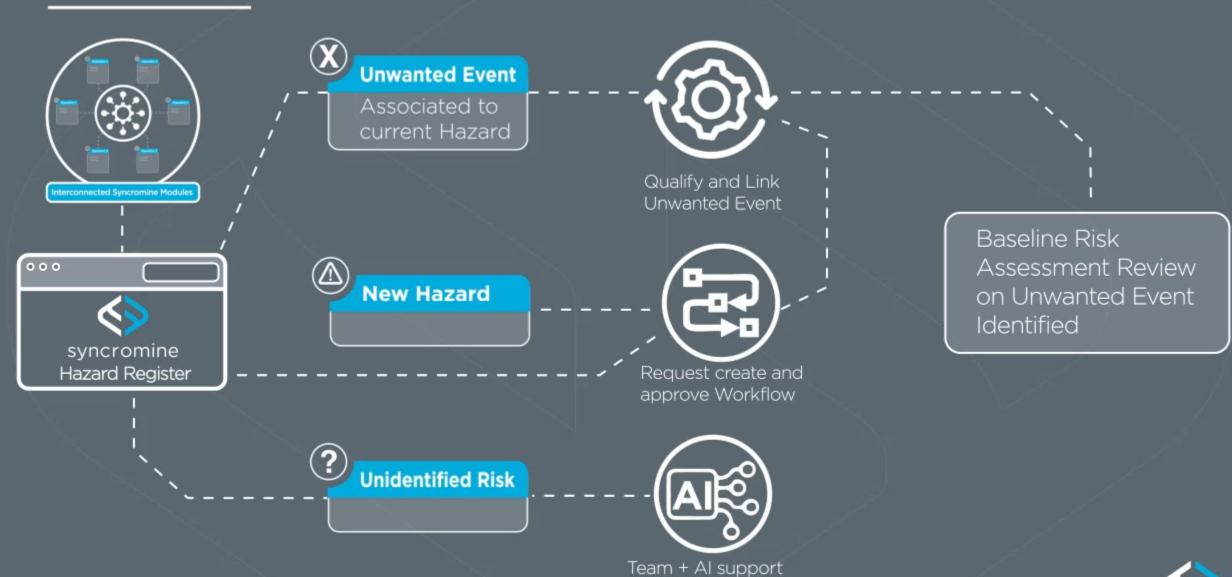






List to evaluate / Use





List to evaluate / Use

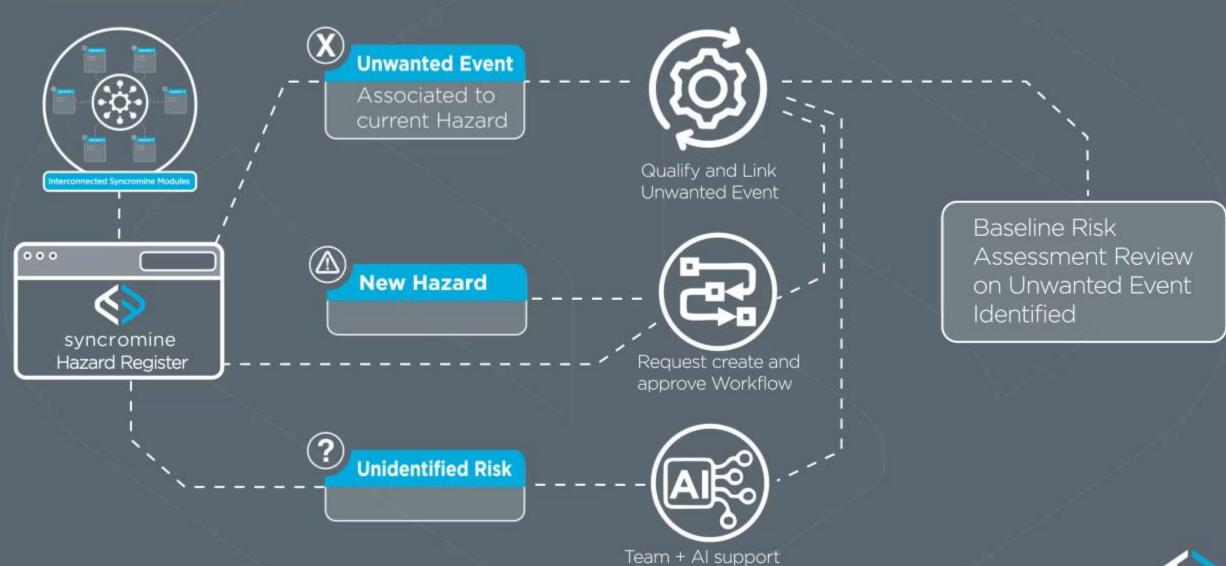




Risks					A	dd New Risl
Risk Name	Description	Risk Rating	Major Risk	S.U.E		Edit Risk
Production delays	Fall of ground may cause production delays, impacting operational efficiency and output.	M12		~		
njury due to falling rocks	Workers or equipment may be struck by falling rocks, leading to serious injury or fatalities.	High H24	<b>A</b>	~		*
collapse of underground workings due to ground instability	Underground workings may collapse due to ground instability, leading to structural damage.	High H19	<b>A</b>	~		
nadequate support systems	Support systems in the mine not providing sufficient protection against falls of ground	High H25	<b>A</b>	~		
amage to equipment from falling rocks	Mining equipment may be damaged by falling rocks during excavation or biasting activities.	Low L3				
Unstable ground conditions  Instable ground conditions leading to a higher risk of fails of ground conditions.	ound		Air	nost Certain		ū
N Neglect of maintenance procedures	ound				~	û
allure to properly maintain and inspect support systems, leading	ng to increased risk of falls of ground					
Inadequate ground support adequate ground support systems leading to a higher likeliho	od of falls of ground			Likely	~	ũ
Injury to personnel from falling rocks			Ain	nost Certain		1
ersonnel may be injured by falling rocks during excavation or	blasting activities.			iosi coltani		
Lack of employee training					,	ū

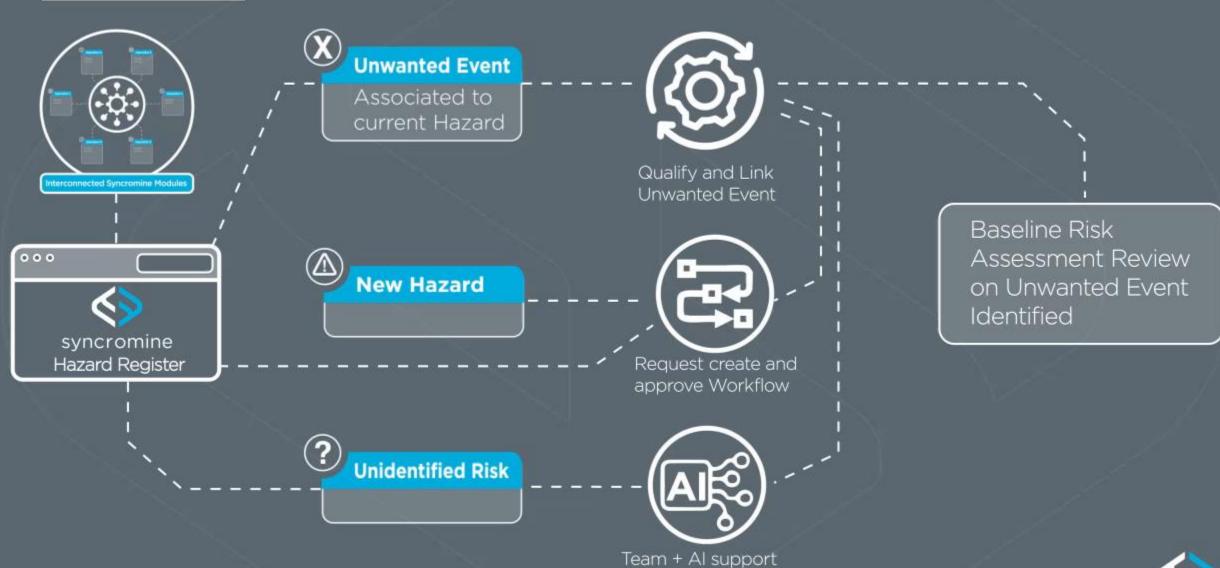
sk It Review ed Event





List to evaluate / Use

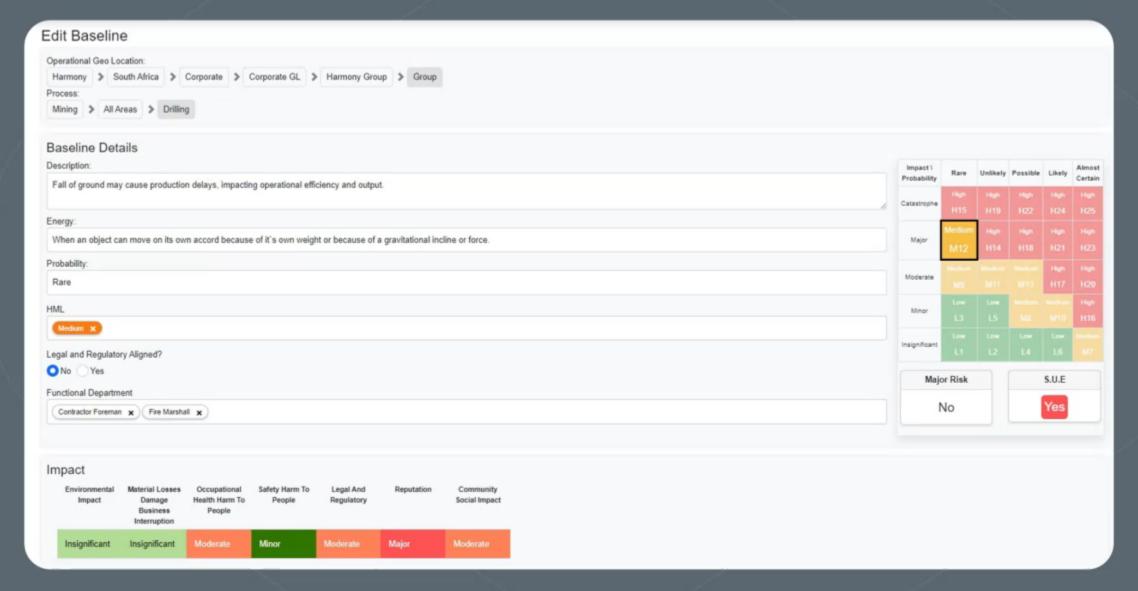




List to evaluate / Use



#### BASELINE RISK ASSESSMENT





#### **BASELINE RISK ASSESSMENT**

Edit Baseline	V-	
Likelihood	Rating	Description
Almost certain	5	Unwanted event is almost certain to happen in the next year (a 90% or greater chance of occurrence)
Very likely	4	High probability for unwanted event to occur next year (a 50% – 90% chance of occurrence)
Likely	3	It is possible for unwanted event to occur next year (between 20% - 50% chance of occurrence)
Unlikely	2	Low probability for unwanted event to occur next year (between 5% - 20% chance of occurrence)
Rare	1	Very low probability for unwanted event to occur next year (a less than 5% chance of occurrence)

- 1	ersus	Low consequence (rating: 1)	Minor consequence (rating: 2)	Moderate consequence (rating: 3)	Major consequence (rating: 4)	Extreme consequence (rating: 5)
•	ertain	Moderate 5	Moderate 10	High 15	Critical 20	Critical 25
		Low 4	Moderate 8	High 12	High 16	Critical 20
- 1	ikely rating: 3)	Low 3	Moderate 6	Moderate 9	High 12	High 15
	Inlikely rating: 2)	Low 2	Low 4	Moderate 6	Moderate 8	Moderate 10
		Low 1	Low 2	Low 3	Low 4	Moderate 5

Community Social Impact

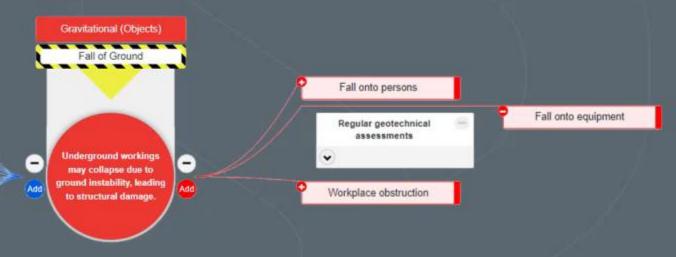


#### **BASELINE RISK ASSESSMENT**

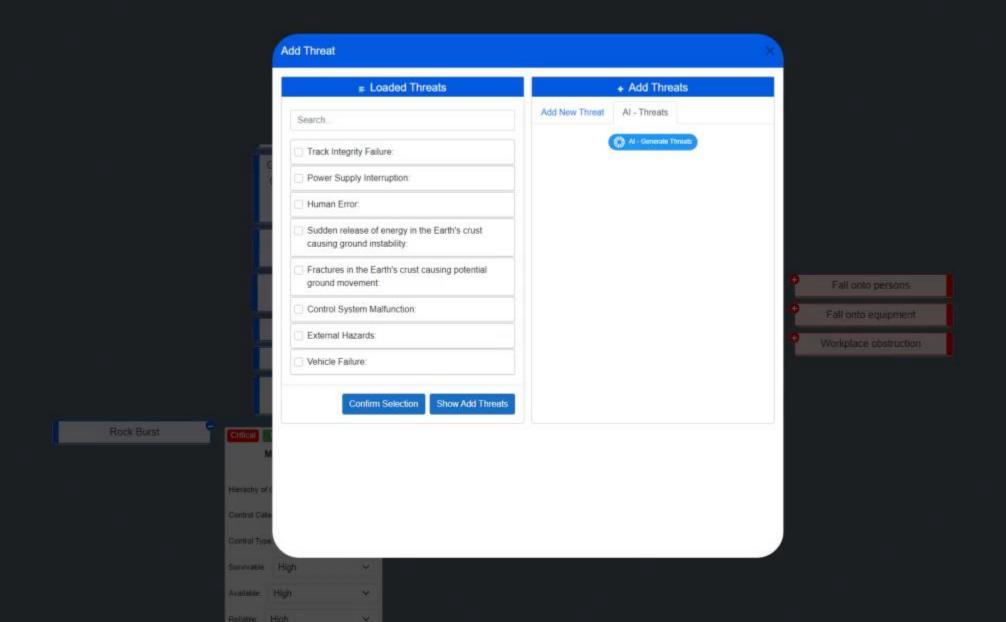
Operational Geo Escation			Risk Matrix fo	or Operational Risk As	sessments							
Harmony > Sout				Severity han one' impact'. Choose the	s'severity' with the highest ration	ng)						
Mining > All Area	Severi	ty / Category	1 Insignificant	2 Minor	3 Moderate	4 Major	5 Catastrophic					
aseline Detail scripton		(H&S) harm to people	First Aid Injury, Nuisance value	Medical Treatment Injury, or Restricted Work Injury	Single Lost Time Injury	Multiple Lost Time Injuries, Admission to intensive care unit. Serious, chronic, long term effects.	Single fatality or loss of quality of life / Irreversible impact on health					
all of ground may co	Environ	(E) mental Impact	Minimal environmental impact Level 1 incident	Limited environmental impact Level 2 incident Remediable short term	Significant environmental impact Level 3 incident Remediable within short to medium term	Major environmental impact <b>Level 4 incident</b> Remediable short, medium or long term	Catastrophic environmental impact Level 5 incident Remediable short, medium or long term					
Vhen en object can i soublity	Damage / Revenue L	(D) oss / business interruption	No disruption to operation <r75k <="" td="" us\$10k<=""><td>Brief disruption to operation R75k - R1m / US\$10k - US\$100k</td><td>Partial shutdown R1m - R10m US\$100k - US\$1m</td><td>Partial foss of operation R10m - R500m US\$1m - US\$50m</td><td>Substantial or total lost of operation &gt;R500m / &gt;US\$50m</td></r75k>	Brief disruption to operation R75k - R1m / US\$10k - US\$100k	Partial shutdown R1m - R10m US\$100k - US\$1m	Partial foss of operation R10m - R500m US\$1m - US\$50m	Substantial or total lost of operation >R500m / >US\$50m					
lare E	Reputation – Co	(R) mmunity / Gov / Media	Slight impact – public awareness may exist but no public concern	Limited impact – local public concern	Considerable impact – regional public concern	National impact – national public concern	International impact – international public attention					
Total Control	Pro	bability		Risk Rating								
pal and Regulatory	5 Almost Certain	Daily	11 (M)	16 (M)	20 (H)	24 (H)	25 (H)					
No Yes	4 Likely	Weekly	7 (L)	12 (M)	17 (M)	22 (H)	23 (H)					
ctional Department	3 Possible	Quarterly	4 (L)	8 (M)	13 (M)	18 (M)	21 (H)					
Contractor Function 3	2 Unlikely	6 monthly	2 (L)	5 (L)	9 (M)	14 (M)	19 (H)					
pact	1 Rare	Yearly	1 (L)	3 (L)	6 (L)	10 (M)	15 (M)					
Environmental N	RISK RATING	RISK LEVEL	TOLERANCE LEVEL\$	FOR OPERATIONAL RISK AS	SESSMENTS							
Impact	19 to 25	(H) – High		vel and implement specific ac	ACCUSANCE OF THE PROPERTY OF T							
	8 to 18	(M) - Medium	Proactively manage via	a appropriate management sy	rstem							

unsuported open stopes (Massive Mining) Falling rock mass due to mining in the proximity of Geological features Falling rock mass due to Regular Geotechnical Support integrity failure Assessments (escalating factor for support + + control) Ground deterioration over time (Back area, access ways and engineering sections, e.g. substation) Concussion and blasting causing a fall off rock mass Mine design & layout (short Natural water underground Fire Mining towards a structure (weak side)

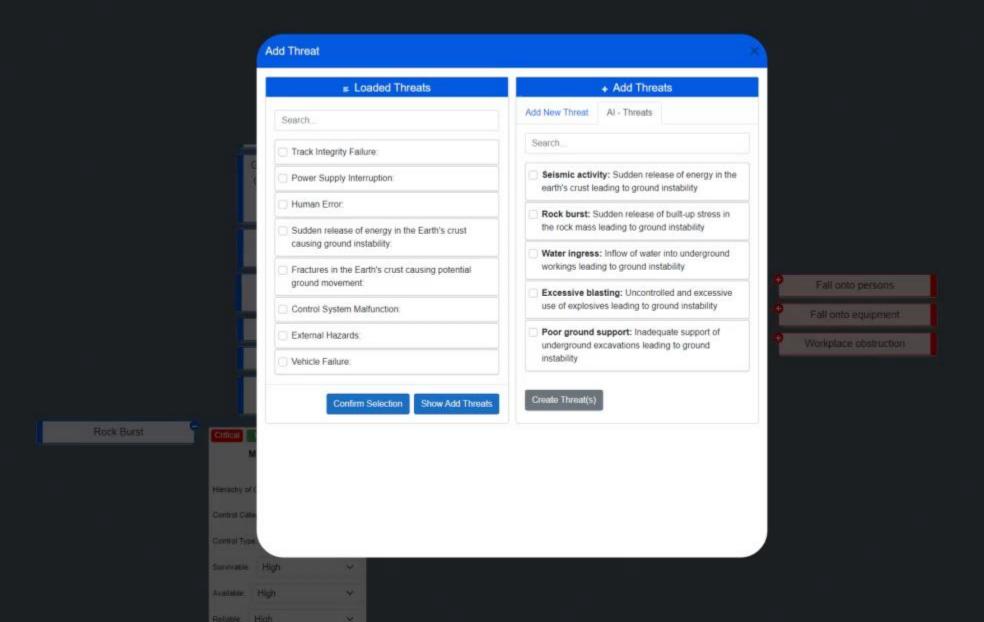
Falling rock mass inside









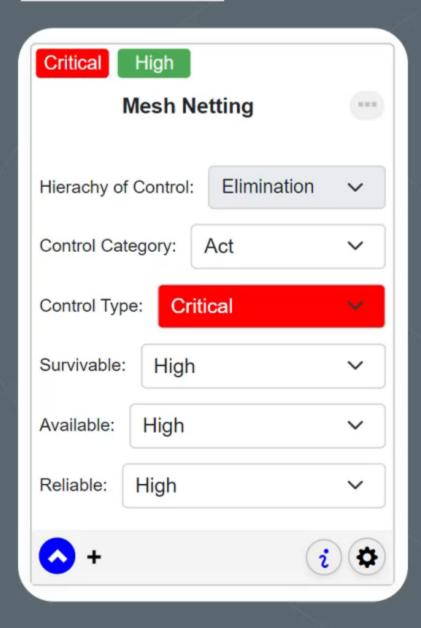




Loaded Threats	+ Add Threats	Controls						
Search	Add New Threat Al - Threats	Rock reinforcement: Implement rock reinforcement						
Track Integrity Failure	Search	measures to stillize the ground and prevent collapse.						
Power Supply Interruption	Seismic activity: Sudden release of energy in the earth's crust leading to ground instability	Seismic monitoring: Implement seismic monitoring systems to detect and assess seismic activity in real						
Human Error:	Rock burst: Sudden release of built-up stress in the	time.						
Sudden release of energy in the Earth's crust causing ground instability:	rock mass leading to ground instability	Ground support design: Develop and implement ground support design to withstand seismic activity						
	Water ingress: Inflow of water into underground workings leading to ground instability	and prevent collapse.						
Fractures in the Earth's crust causing potential ground movement.		☐ Emergency response training: Provide extensive						
Control System Malfunction:	<ul> <li>Excessive blasting: Uncontrolled and excessive use of explosives leading to ground instability</li> </ul>	emergency response training for personnel to handle situations involving seismic activity.						
External Hazards:	Poor ground support: Inadequate support of underground excavations leading to ground	Geotechnical assessments: Regular geotechnical assessments to identify and address potential						
Vehicle Failure:	instability	ground instability and mitigate collapse risks.						







#### **Hierarchy of Control**

- Elimination, Substitution or Reduction
- Engineering controls
- Work practices
- Industrial hygiene practices
- Administrative controls
- Personal protective equipment

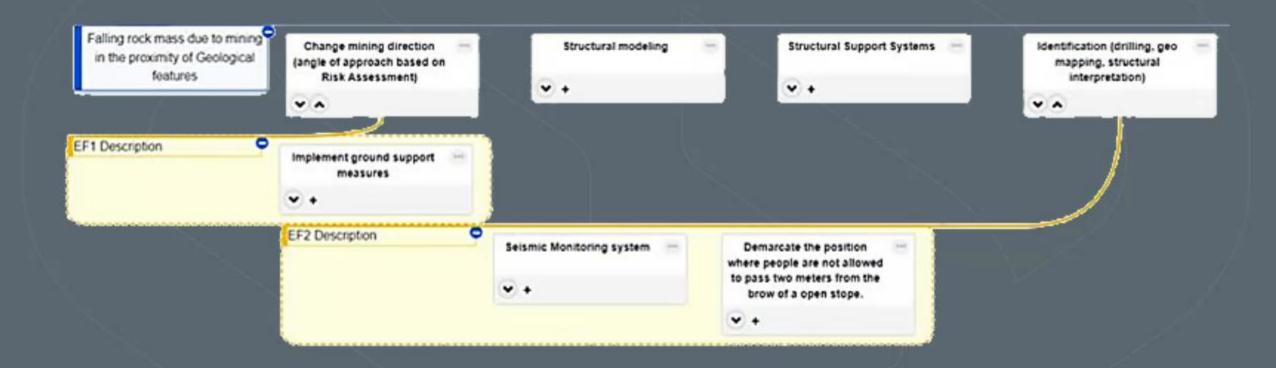
#### Rate Control Effectiveness (Secondary Matrix)

- Reliable
- Available
- Survivable

#### **Control Management**

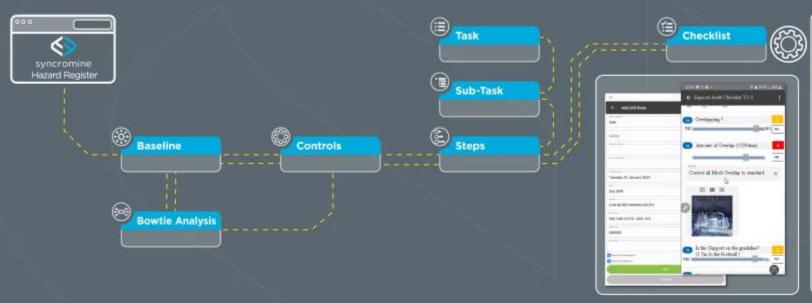
- Monitoring Controls
- Verification Actions
- Improvement Plans







#### Task Based Risk Assessment

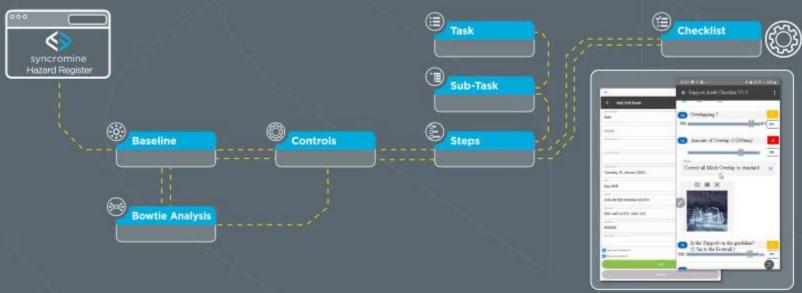








#### Task Based Risk Assessment













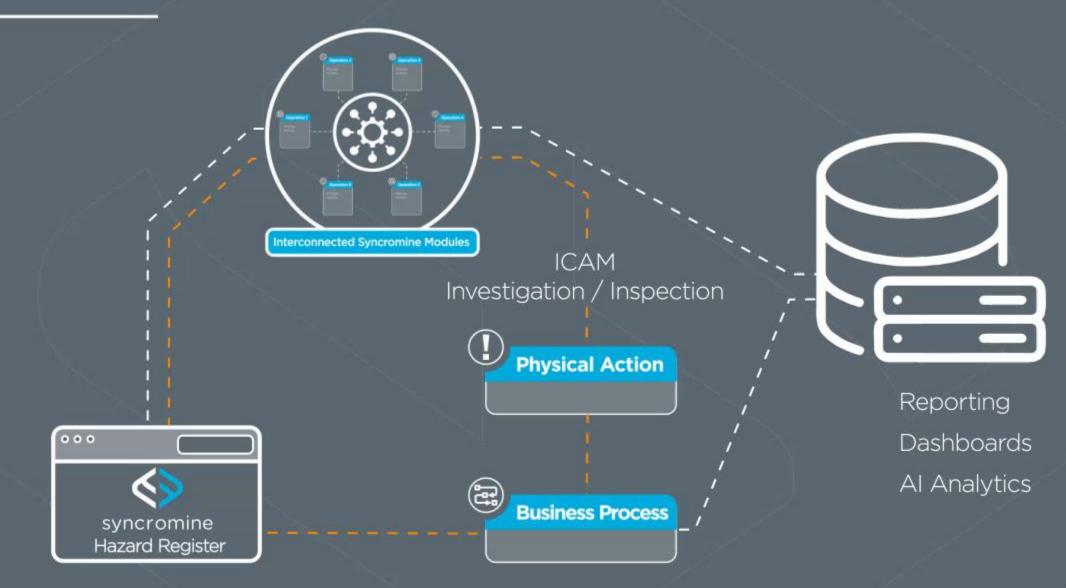




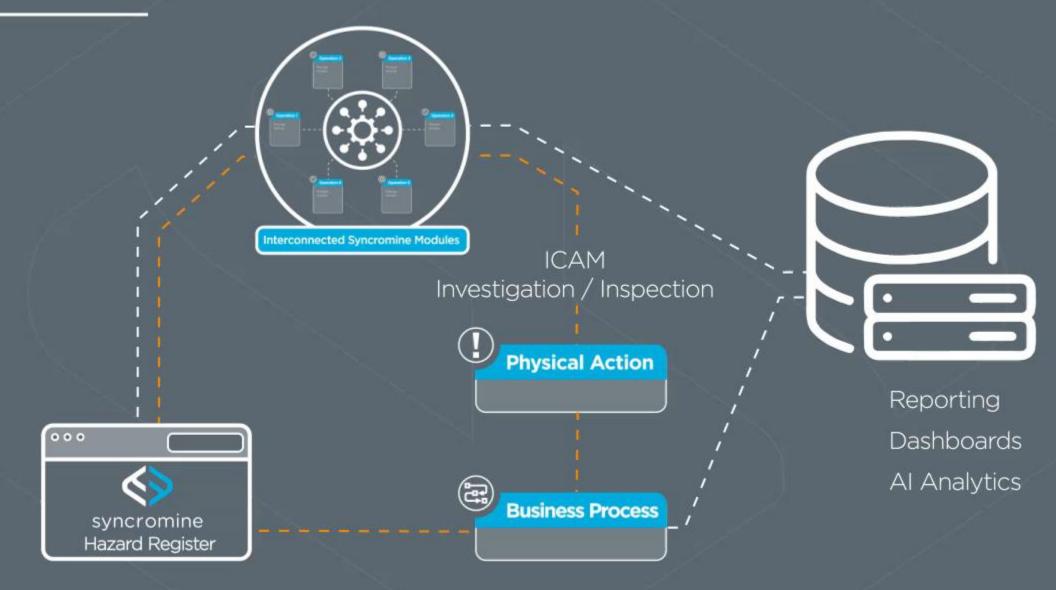






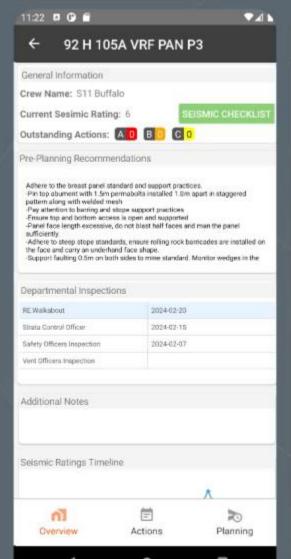


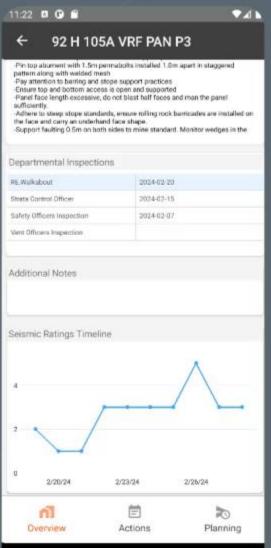


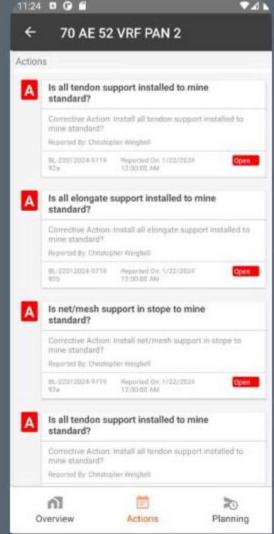




#### INTEGRATED SYSTEMS & PROCESSES











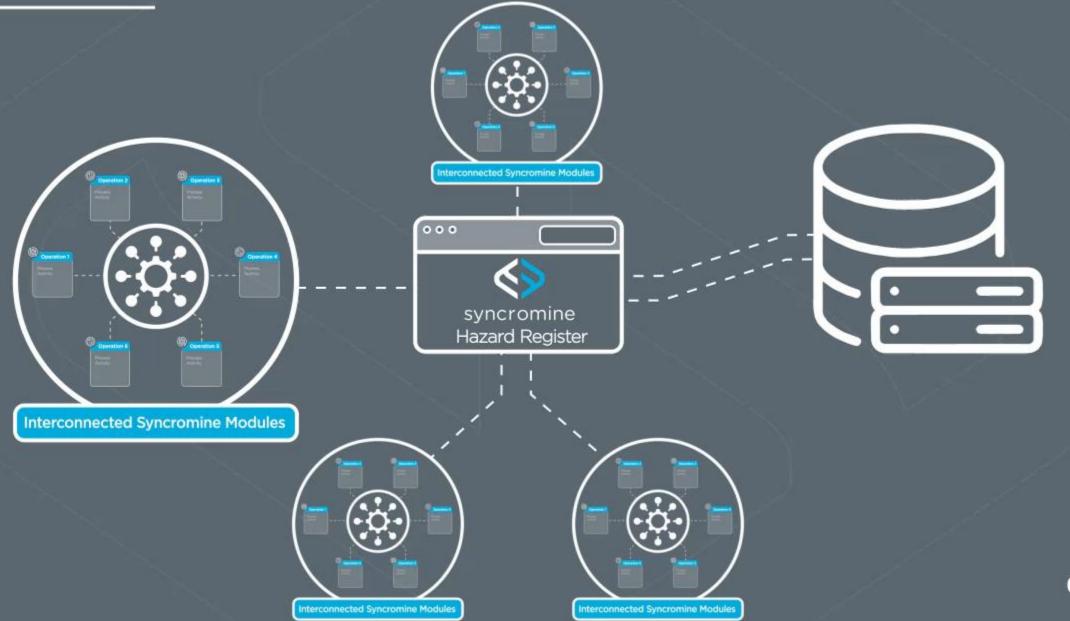
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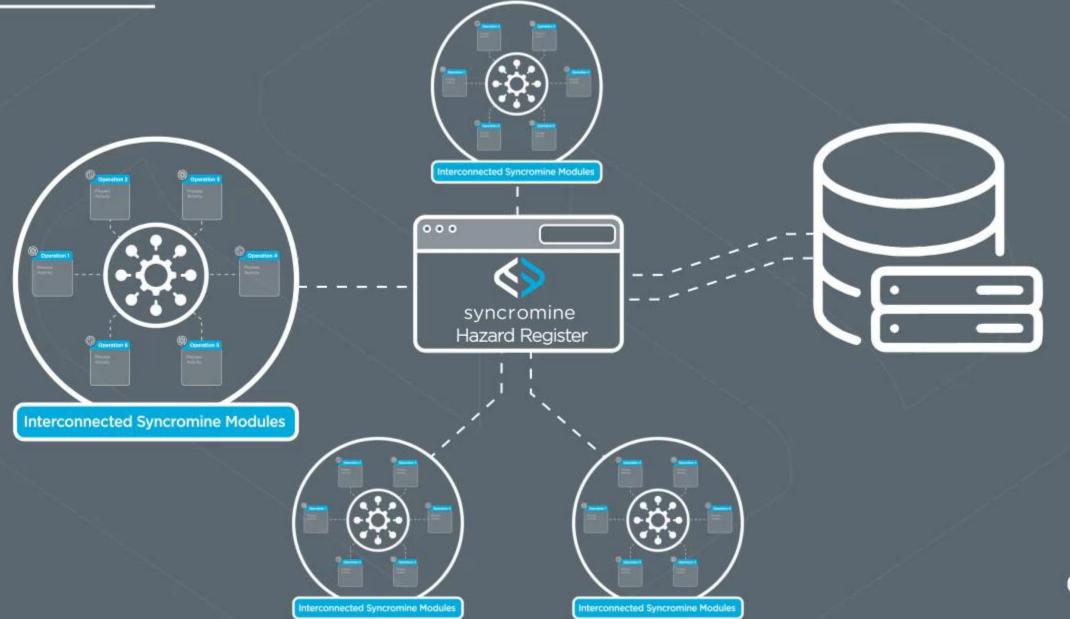




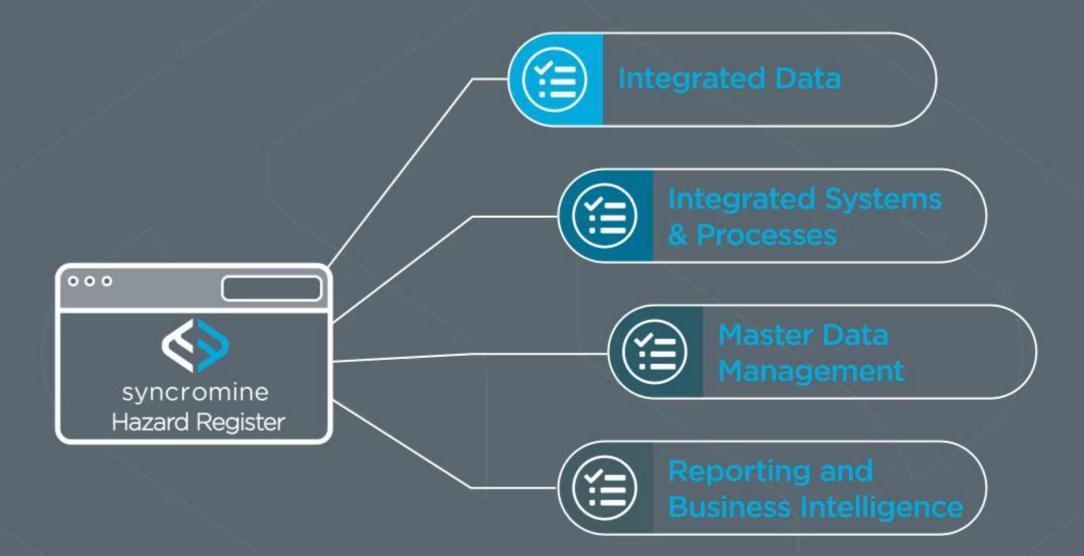














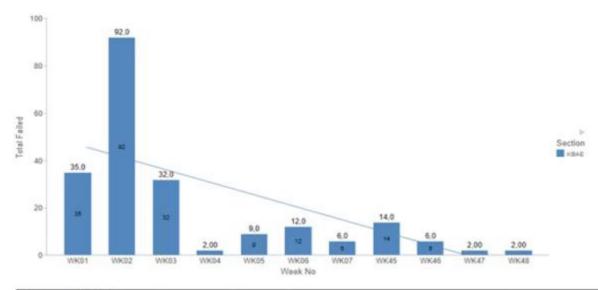
#### EASE OF REPORTING & DASHBOARD INTEGRATION

#### Gravitational (Objects)

	Week No	WK01	WK02	WK03	WK04	VVK05	WK06	WKD7	VVK44	WK45	VVK46	VVK47	VVK48	V/K49	V/K50	VVK51	
Unwanted Event	Control																
Exposure to fall of ground	Support Installation	99.37	98.77	95.01	99.43	98.39	98.33	97.06	100.00	97.69	88.89	99.72	99.63	99.70	98.96	95.19	

#### Failures per Section

SUE	Control	Week No Section	WK01	WK02	WK03	WK04	WK05	WK05	WK07	WK45	WK46	WK47	WK48	WK49	WK50	WK51
Exposure to fall of ground	Support installation	KBAC	11	13		1.5	-			14.						
		KBAE	35	92	32	2	9	12	- 6	14	6	2	2			
		KBBB	23	11	2	1	-							2	- 6	5
		KBBD	10	53		3						. 7				
Total			79	169	34	6	9	12	- 6	14	6	2	2	2	6	5



#### Failures per Workplace

SUE	Control	Week No Workplace	WK01	VVK02	WK03	WK05			V/9C45	WK47	WK48	WK49	WK50	WK51
Exposure to fall of ground Support inst	Support installation	102 16 PAN E 2		- 6							-		1.6	
		102 16 PAN E 3	8	17										
		102 16 PAN E 7		4			+				*	-		
		102 17 PAN E 7 VCR	1							60				
		102 17 PAN E 8		5				-						



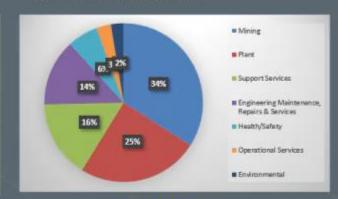
#### EASE OF REPORTING & DASHBOARD INTEGRATION

#### **ORGANISATION**

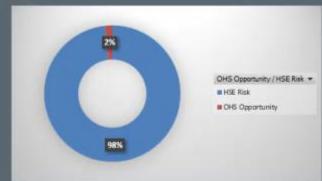
#### ORGANISATIONAL FUNCTION / PROCESS

## Organisational Function... SE Engineering Maintenance, Environmental Health/Safety Mining Operational Services Plant Support Services (htank)

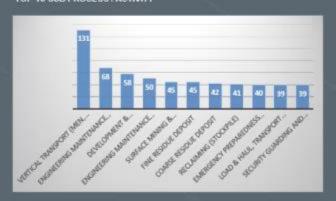
#### % ORGANISATIONAL FUNCTION / PROCESS



#### **OPPORTUNITY VS RISK**

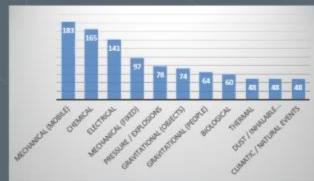


#### TOP 10 SUB PROCESS / ACTIVITY

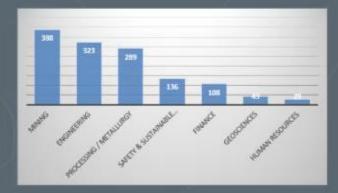


**TOP 10** 

#### TOP 10 HAZARD CLASSIFICATION



#### RISK OWNER

















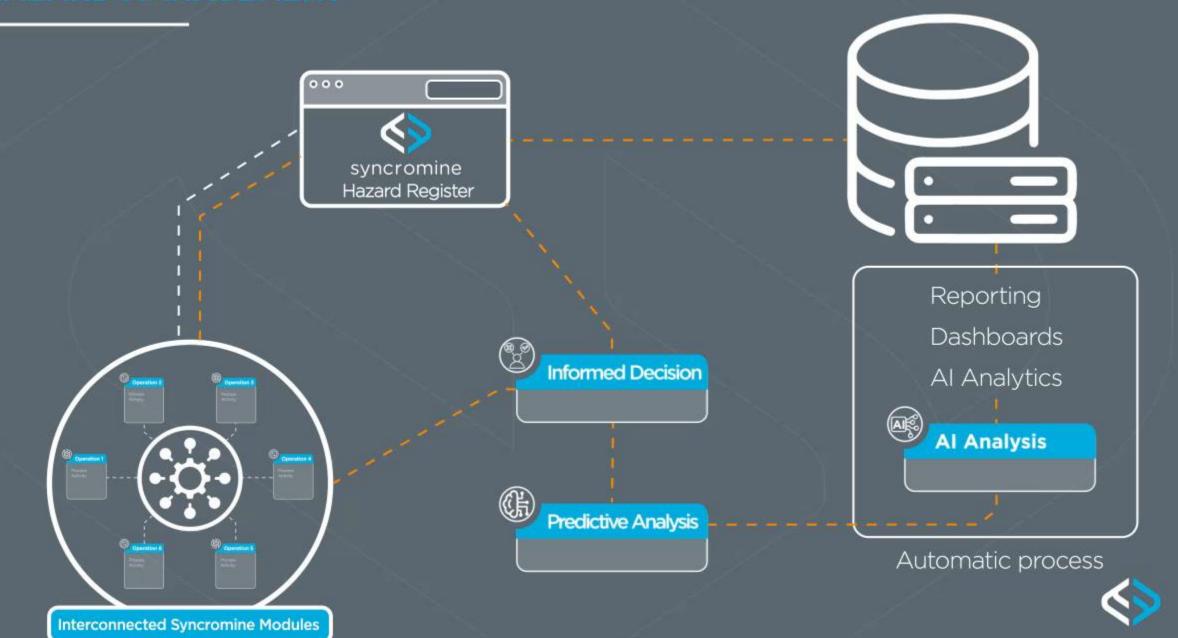


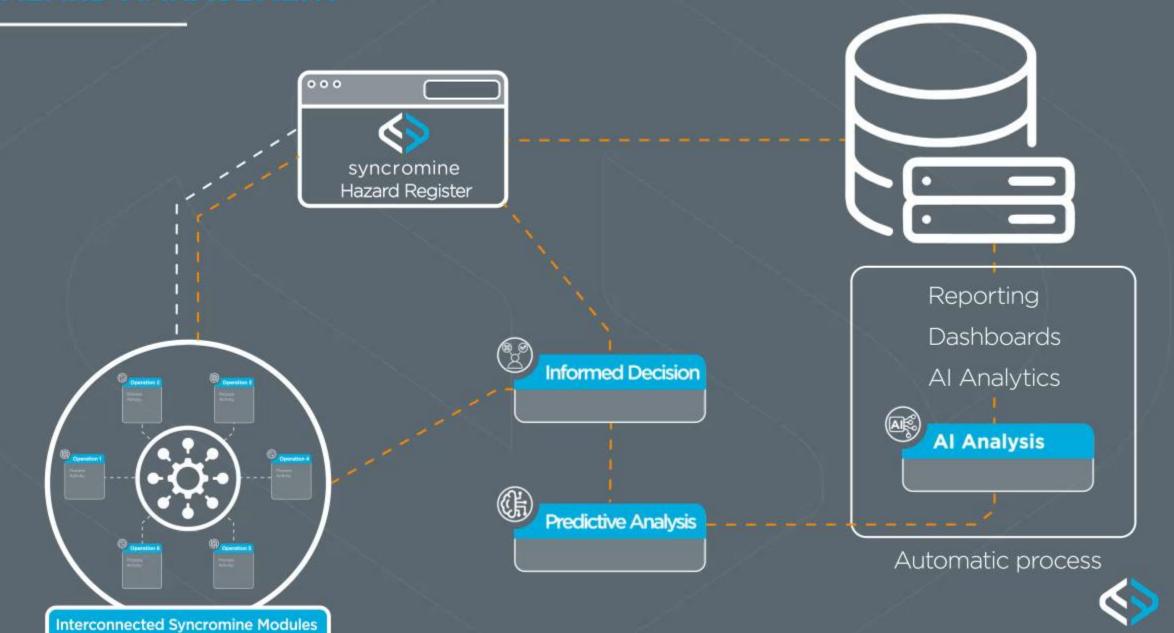












#### **ACTUAL RESULTS ACHIEVED**

Over the last 3 years with implementing and growing the process with Harmony Gold in South Africa the following was achieved:

- Across 19 operations they now have 9 million monitoring points on Critical controls
- 12% YOY increase on points monitored.
- 4% YOY reduction in Lost time injury frequency rate.
- **6% YOY reduction in Fall of Ground incident rate.**

